



+++++ TECHNICAL DATA SHEET

EMPEYOL WSF 300/1 (V)

PRODUCT DESCRIPTION :

EMPEYOL HSR 300/1 (V) is an eco-friendly CFC free formulated polyether polyol to be used in combination with **MODIFIED MDI** for the production of polyurethane flexible moulded foams for three wheeler automotive seat cushion applications.

PROPERTIES OF POLYOL :

| | | |
|--------------------------|------------|------------------------|
| Colour and Appearance | | White to Yellow liquid |
| Viscosity at 25°C | (cps) | 2300 (maximum) |
| Specific gravity at 25°C | (grams/cc) | 1.030 - 1.050 |

RECOMMENDED PROCESSING CONDITIONS :

| | | |
|-----------------------------|-------|---------------|
| Mixing ratio [Polyol : MDI] | (pbw) | 100 : 65 ± 02 |
| Temperature (°C) | | |
| Polyol | | 20 - 25 |
| MDI | | 20 - 25 |
| Mould | | 40 - 55 |

REACTION PROFILE USING BENCH MIXER AT 25° C (*)

| | | |
|--------------------------|-----------|--------------|
| Mix ratio [Polyol : MDI] | (pbw) | 100 : 65 |
| Cream time | (seconds) | 07 (minimum) |
| Gel time | (seconds) | 60 - 75 |
| Demould time | (minutes) | 4 (minimum) |

(* Depending on customer's requirement, bench properties and free rise density can be varied and supplied.)

PROPERTIES OF THE FOAM :

| | | |
|-----------------------------------|-------------------------------|----------------|
| Moulded density | (kg/cu.m) | 48.0 - 52.0 |
| Core Density | (kg/cu.m) | 46.0 - 48.0 |
| IFD @ 25% | (kgf) for 200 mm dia indentor | 18.0 (minimum) |
| Tensile Strength | (kg / sq.cm) | 1.03 (minimum) |
| Tear Strength | (kg / cm) | 0.50 (minimum) |
| Elongation | (%) | 100 (minimum) |
| Resilience | (%) | 50 (minimum) |
| Compression Set - 50% compression | (%) | 10 (maximum) |
| @ 70 C for 22 hrs) | | |

PACKING SIZE

210 kg Nett / 25 kg Nett

HANDLING & STORAGE :

EMPEYOL WSF 300/1 (V) and MDI should be stored in tightly closed containers and should not be exposed to direct sunlight.

SHELF LIFE : 6 months

HEALTH & SAFETY ADVICE :

EMPEYOL WSF 300/1 (V) should present no hazard in manufacturing operations where satisfactory standards of personal and industrial hygiene are maintained. Precautions should be taken to avoid exposure to the eye or prolonged contact with skin.

Warning : This information is believed to be accurate but all recommendations are made without warranty, since the conditions are beyond the company's control. MPL disclaims any liability in connection with the use of information, and does not warrant against infringement by reason of the use of any of its products in combination with other materials or in any process.