

# **TECHNICAL DATA SHEET**

Manali Petrochemicals Limited., Ponneri High Road, Manali, Chennai -600 068 Ph: 25941557/3910/1025 Fax: 25941199

> Date of issue: Jan. 2020 Revision No: 0

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#### **Product Name**

EMPEYOL SSR 200/7XF

### **Product Description**

EMPEYOL SSR 200/7XF is an eco-friendly blowing agent pre-blended polyether polyol to be used in combination with EMPEYONATE IRD 200. This is used for the production of **discontinuous panel** polyurethane type rigid foams for insulation applications. This polyol has been preblended with HFC.

### **Properties of Polyol**

Characteristics	Unit	Specification
Appearance	-	Yellow to brown liquid
Density @25°C	cps	$500 \pm 50$
Viscosity @25°C	g/cc	$1.110 \pm 0.05$

# Recommended Process Conditions in Bench Mixer at 20°C

Process Parameters	Units	Value
Mixing ratio (Polyol : Polymeric MDI)	-	100: 130
Polyol Temperature	°C	21
MDI Temperature	°C	21
Cream time	sec	20 -25
Gel time	sec	160 - 170
Free rise density	kg/m3	31-32

#### **Properties of Foam**

Properties	Test Method	Unit	Value
Overall Density	ASTM D1622	Kg/m3	40 - 42
Compressive strength	ASTM D1621- 05A	Kpa	120 (min)
Thermal Conductivity	ASTM C518-98	W/m.K	$0.022 \pm 0.01$
Closed cell content	ASTM D6226	%	> 92%

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CIN: L2429TN1986PLC013087 email ID: mkt@manalipetro.com



210 net

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Packaging Size	210 net	
Shelf life	6 Months	
Storage and Handling	EMPEYOL SSR 200/7XF and POLYMERIC MDI should be stored in tightly closed containers at temperature between 20°C and 30°C and should not be exposed to direct sunlight.	

Health and Safety Advice

EMPEYOL SSR 200/7XF polyol should present no unusual health problems when used in manufacturing operations where satisfactory standards of personal and industrial hygiene are maintained. Precautions should be taken toavoid exposure to the eye or prolonged contact with the skin.

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