

TECHNICAL DATA SHEET

Manali Petrochemicals Limited., Ponneri High Road, Manali, Chennai -600 068 Ph: 25941557/3910/1025 Fax: 25941199

> Date of issue: Jan. 2020 Revision No : 0

Product Name

EMPEYOL SSR 200/7F (N)

Product Description

EMPEYOL SSR 200/7F (N) is an eco-friendly formulated polyether polyol to be used in combination withPOLYMERIC MDI for the production of polyurethane rigid foams for panels and water heater applications. This polyol has been preblended with HFC 365/227.

Properties of Polyol

| Characteristics | Unit | Specification |
|-----------------|------|---------------|
| Appearance | - | Brown Liquid |
| Density @25°C | cps | 400 ± 100 |
| Viscosity @25°C | g/cc | 1.140 + 0.03 |

Recommended Process Conditions in Bench Mixer at 25°C

| Process Parameters | Units | Value |
|---|-------------------|-------------|
| Mixing ratio (Polyol : PolymericMDI) | - | 100:130 |
| Polyol Temperature | °C | 25 + 03 |
| MDI Temperature | °C | 25 + 03 |
| Cream time | sec | 18-22 |
| Gel time | sec | 120-140 |
| Free rise density | kg/m ³ | 26.0 - 27.0 |

Properties of Foam

| Properties | Test Method | Unit | Value |
|----------------------|----------------|-------------------|-------------|
| Overall Density | ASTM D1622 | Kg/m ³ | 38-40 |
| Compressive strength | ASTM D1621-05A | Кра | 100 (min) |
| Thermal Conductivity | ASTM C518-98 | W/m.K | 0.023 (max) |
| Closed cell content | ASTM D6226 | % | >92 |

The information in this data sheet is believed to be accurate but all recommendations are made without warranty since the conditions of use are beyond the company's control. MPL disclaims any liability in connection with use of the information and does not warrant against infringement by reason of the use of any of its products in combination with other materials or in any process.



TECHNICAL DATA SHEET

Manali Petrochemicals Limited., Ponneri High Road, Manali, Chennai -600 068 Ph: 25941557/3910/1025 Fax: 25941199

| Packaging Size | 210 Kg Nett | |
|-----------------------------|--|--|
| Shelf life | 6 Months | |
| Storage and Handling | EMPEYOL SSR 200/7F (N) and POLYMERIC MDI should be stored in tightly closed containers at temperature between 20°C and 30°C and should not beexposed to direct sunlight. | |
| Health and Safety Advice | EMPEYOL SSR 200/7F (N) polyol should present no unusual health problems when used in manufacturing operations where satisfactory standards of personal and industrial hygiene are maintained. Precautions should be taken toavoid exposure to the eye or prolonged contact with the skin. | |

The information in this data sheet is believed to be accurate but all recommendations are made without warranty since the conditions of use are beyond the company's control. MPL disclaims any liability in connection with use of the information and does not warrant against infringement by reason of the use of any of its products in combination with other materials or in any process.